



PHILLIPS II® DRIVE SYSTEM

DRIVER SIZES

0 THRU 5

SCREW SIZES

1.6MM (#0) THRU M12 (9/16 IN)

APPLICATIONS

INSTRUMENT PANELS

MACHINE SCREWS

INTERIOR COMPONENTS

DOOR PANELS & ATTACHMENTS

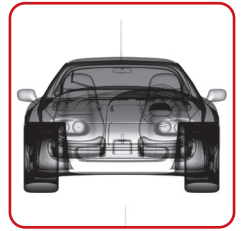
SEATS & RESTRAINT SYSTEMS

ACCESSORIES & ATTACHMENTS

BODY COMPONENTS & ATTACHMENTS

THREAD-FORMING SCREWS

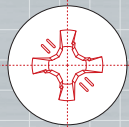
SCREWS FOR PANEL NUTS & INSERTS



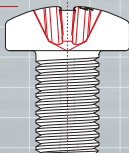
Designed and engineered to replace generic Phillips screws

The **PHILLIPS II®** Drive System has been designed to meet the ever-challenging demand of faster manufacturing assembly processes that can cause driver cam-out, resulting in component surface damage and scrapped components. It facilitates off-angle fastener driving efficiency in difficult assembly positions and reduces end-load pressure, resulting in less operator fatigue.

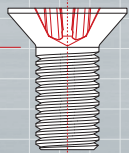
Phillips supports multiple head-style options in various screw sizes and thread types



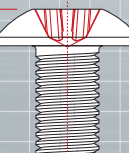
PAN HEAD



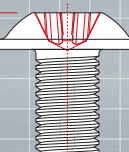
FLAT HEAD



TRUSS HEAD



FLAT-TOP, ROUNDWASHER HEAD



FEATURES

- + Enhanced cruciform drive with anti-cam-out recess **ACR®** technology
- + Reduced end-load pressure
- + Distinctive head marking that easily identifies a **PHILLIPS II®** Drive System
- + Phillips Screw Company quality inspections

BENEFITS

- + Virtually eliminates cam-out
- + Improves off-angle drive efficiency
- + Reduces burred screwheads and marred components
- + Aids in disassembly for more effective maintenance and service
- + Speeds assembly while reducing defects and rework
- + Field service compatible with generic Phillips driver bits
- + Lowers operator fatigue and increases productivity
- + Assures global system quality and compatibility

The Phillips Screw Company® 110 Haverhill Road, Building A, Suite. 401, Amesbury, MA 01913, U.S.A.

T (781) 224-9750 **E** automotive@phillips-screw.com **W** phillips-screw.com

PHILLIPS II® and ACR® are registered trademarks of The Phillips Screw Company. ©2021 The Phillips Screw Company.

